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the test procedures and standards for the chassis type and model year including visual equipment inspections for all parts that are part of the original or now-applicable certified configuration and part of the normal inspection. States may choose to require vehicles with such engines to be subject to the test procedures and standards for the engine model year if it is newer than the chassis model year.

- (2) Vehicles that have been switched from an engine of one fuel type to another fuel type that is subject to the program (e.g., from a diesel engine to a gasoline engine) shall be subject to the test procedures and standards for the current fuel type, and to the requirements of paragraph (d)(1) of this section.
- (3) Vehicles that are switched to a fuel type for which there is no certified configuration shall be tested according to the most stringent emission standards established for that vehicle type and model year. Emission control device requirements may be waived if the program determines that the alternatively fueled vehicle configuration would meet the new vehicle standards for that model year without such devices.
- (4) Mixing vehicle classes (e.g., light-duty with heavy-duty) and certification types (e.g., California with Federal) within a single vehicle configuration shall be considered tampering.
- (e) SIP requirements. The SIP shall include a description of each test procedure used. The SIP shall include the rule, ordinance or law describing and establishing the test procedures.

[57 FR 52987, Nov. 5, 1992, as amended at 61 FR 40945, Aug. 6, 1996; 63 FR 24433, May 4, 1998]

§51.358 Test equipment.

Computerized test systems are required for performing any measurement on subject vehicles.

(a) Performance features of computerized test systems. The test equipment shall be certified by the program to meet the requirements contained in appendix D to this subpart, and newly acquired systems shall be subjected to acceptance test procedures to ensure compliance with program specifications.

- (1) Emission test equipment shall be capable of testing all subject vehicles and shall be updated from time to time to accommodate new technology vehicles as well as changes to the program.
- (2) At a minimum, emission test equipment:
- (i) Shall be automated to the highest degree commercially available to minimize the potential for intentional fraud and/or human error;
- (ii) Shall be secure from tampering and/or abuse;
- (iii) Shall be based upon written specifications; and
- (iv) Shall be capable of simultaneously sampling dual exhaust vehicles
- (3) The vehicle owner or driver shall be provided with a computer-generated record of test results, including all of the items listed in 40 CFR part 85, subpart W as being required on the test record. The test report shall include:
- (i) A vehicle description, including license plate number, vehicle identification number, and odometer reading;
- (ii) The date and time of test;
- (iii) The name or identification number of the individual(s) performing the tests and the location of the test station and lane:
- (iv) The type of tests performed, including emission tests, visual checks for the presence of emission control components, and functional, evaporative system checks;
 - (v) The applicable test standards;
- (vi) The test results, including exhaust concentrations and pass/fail results for each mode measured, pass/fail results for evaporative system checks, and which emission control devices inspected were passed, failed, or not applicable;
- (vii) A statement indicating the availability of warranty coverage as required in section 207 of the Clean Air Act;
- (viii) Certification that tests were performed in accordance with the regulations and, in the case of decentralized programs, the signature of the individual who performed the test; and
- (ix) For vehicles that fail the tailpipe emission test, information on the possible causes of the specific pattern of high emission levels found during the test.

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- (b) Functional characteristics of computerized test systems. The test system is composed of emission measurement devices and other motor vehicle test equipment controlled by a computer.
- (1) The test system shall automatically:
- (i) Make a pass/fail decision for all measurements;
- (ii) Record test data to an electronic medium:
- (iii) Conduct regular self-testing of recording accuracy;
- (iv) Perform electrical calibration and system integrity checks before each test, as applicable; and
 - (v) Initiate system lockouts for:
- (A) Tampering with security aspects of the test system:
- (B) Failing to conduct or pass periodic calibration or leak checks;
- (C) Failing to conduct or pass the constant volume sampler flow rate check (if applicable);
- (D) Failing to conduct or pass any of the dynamometer checks, including coast-down, roll speed and roll distance, power absorption capability, and inertia weight selection checks (if applicable);
- (E) Failing to conduct or pass the pressure monitoring device check (if applicable);
- (F) Failing to conduct or pass the purge flow metering system check (if applicable); and
- (G) A full data recording medium or one that does not pass a cyclical redundancy check.
- (2) Test systems in enhanced I/M programs shall include a real-time data link to a host computer that prevents unauthorized multiple initial tests on the same vehicle in a test cycle and to insure test record accuracy.
- (3) The test system shall insure accurate data collection by limiting, cross-checking, and/or confirming manual data entry.
- (4) On-board diagnostic test equipment requirements. The test equipment used to perform on-board diagnostic inspections shall function as specified in 40 CFR 85.2231.
- (c) SIP requirements. The SIP shall include written technical specifications for all test equipment used in the program and shall address each of the above requirements. The specifications

shall describe the emission analysis process, the necessary test equipment, the required features, and written acceptance testing criteria and procedures.

[57 FR 52987, Nov. 5, 1992, as amended at 61 FR 40945, Aug. 6, 1996]

§51.359 Quality control.

Quality control measures shall insure that emission measurement equipment is calibrated and maintained properly, and that inspection, calibration records, and control charts are accurately created, recorded and maintained.

- (a) General requirements. (1) The practices described in this section and in appendix A to this subpart shall be followed, at a minimum. Alternatives or exceptions to these procedures or frequencies may be approved by the Administrator based on a demonstration, including control chart analysis, of equivalent performance.
- (2) Preventive maintenance on all inspection equipment necessary to insure accurate and repeatable operation shall be performed on a periodic basis.
- (3) Computerized analyzers shall automatically record quality control check information, lockouts, attempted tampering, and any other recordable circumstances which should be monitored to insure quality control (e.g., service calls).
- (b) Requirements for steady-state emissions testing equipment. (1) Equipment shall be maintained according to demonstrated good engineering practices to assure test accuracy. The calibration and adjustment requirements in appendix A to this subpart shall apply to all steady-state test equipment. States may adjust calibration schedules and other quality control frequencies by using statistical process control to monitor equipment performance on an ongoing basis.
- (2) For analyzers that use ambient air as zero air, provision shall be made to draw the air from outside the inspection bay or lane in which the analyzer is situated.
- (3) The analyzer housing shall be constructed to protect the analyzer bench